Forward (This forward is not part of American National Standard Z50.1-2006.)

The American National Standards Institute and Secretariat (American Society of Baking) shall not be responsible to anyone for the use of this standard, and will not incur any liability for damages resulting from the application or interpretation of this standard.

This standard is a revision of American National Standard for Bakery Equipment - Safety Requirements, ANSI Z50.1-2000. Both the original standard and present revision were developed under the committee procedures of the American National Standards Institute to address the safety issues of machine design and operation. Current sanitation requirements published in ANSI/BISSC Z50.2-2003 are promulgated independently from this standard and should apply.

This project had its inception in 1943. At the request of the American Society of Bakery Engineers, a general conference was held in New York City. As a result of that conference, the American National Standards Institute established the Z50 committee, with the American Society of Baking as secretariat. The committee was composed of manufacturers, users, insurance companies, unions, and governmental agencies. The standard was approved on August 4, 1947. The original was replaced by a revised standard, ANSI Z50.1-1971, modified by an addendum Z50.1a-1973, which was subsequently revised as ANSI Z50.1-1977, ANSI Z50.1-1983, ANSI Z50.1-1988, ANSI Z50.1-1994, and ANSI Z50.1-2000.

This revision, sponsored by the American Society of Baking, brings the standard up to date with the latest
developments in the baking industry.

All new installations of bakery machinery and equipment, individual items of new equipment, and new design, are to conform to the requirements of this standard.

Suggestions for improvement in this standard will be welcome. They should be sent to the American Society of Baking, 27 East Napa Street, Sonoma, CA 95746, or through the ASB website at www.asbe.org.

This standard was processed and approved for submittal to ANSI by Accredited Standards Committee on Safety Requirements for Bakery Equipment, Z50. Committee approval of the standard does not necessarily imply that all committee members voted for its approval. At the time it approved this standard, the Z50 Committee had the following members:

Charles D. Steward, Chair Sig De tora Anne Giesecke
Phil Domenicucci, Vice-Chair George Poulos Robb
Mackie
Gene Litwin George Shaffer Steve Brene
Steven R. Schmid Jim Bonataxis Jim Makins
Alex Peele Gerald McCreary Jon Anderson
Bill Lanham, Jr. Jim Reilly Mark Hotze
Gary Swymeler Don Gai Jim Lusby
Larry Roscana Bill Zimmerman, Sr. Gregory Carr
Don Brubaker Christopher Bohm Cynthia Chananie
Robert Burgh Kevin Knott Mike Elenz
Grant West Michael Torstrup

Organization Represented Name of Representative

American Bakers Association - Anne Giesecke
American Society of Baking Charles D. Steward
Bakery Equipment Manufacturers Association Phil
Domenicucci
Biscuit & Cracker Manufacturers Association Sig DeTora
Retail Bakers of America